

TOLERANCE FOR OPEN DIMENSIONS AS PER IS 2102 - MED																
DIMENSION	OVER		6		30		120		315		1000		2000		4000	
	UP TO & INC		6		30		120		315		1000		2000		4000	
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 3.0	± 4.0	± 5.0	± 6.3	± 8.0	± 10.0	± 12.5	± 16.0	± 20.0



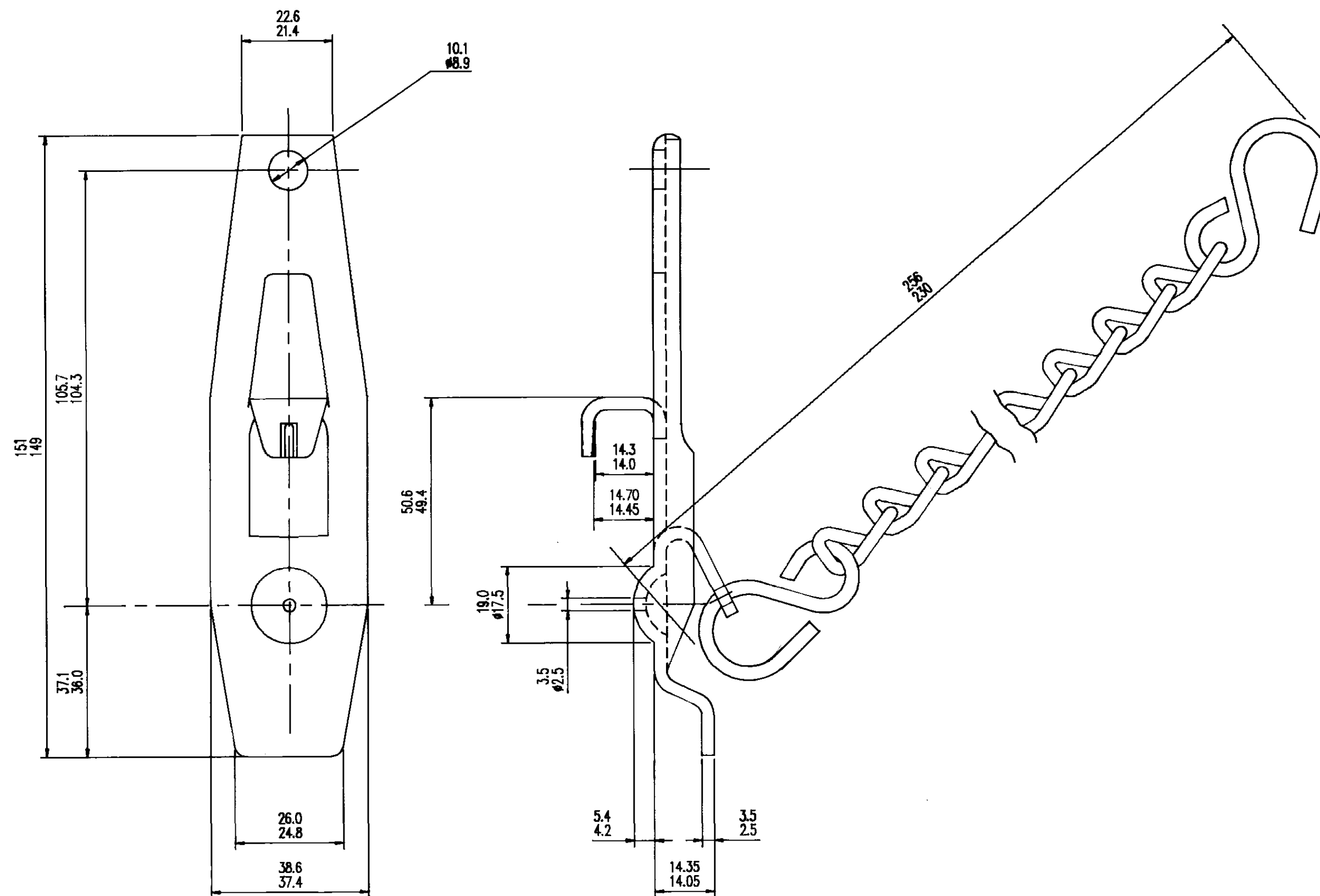
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'89	SIGN	DATE
DRN	RA	7.3.89
CHD		11/8
APD		

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN mm
REMOVE BURRS AND SHARP EDGES
FROM FINISHED PARTS
ALL DIMENSIONS ARE AFTER SURFACE
PROTECTION/TREATMENT
FEMALE THREAD TO IS: 4218 — 6H
MALE THREAD TO IS: 4218 — 6g

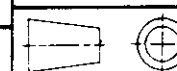
MATERIAL
ALTERNATE MATERIAL
SURFACE PROTECTION
RAW PART No.

IF IN DOUBT ASK - DO NOT SCALE



SUNDARAM — CLAYTON LTD., MADRAS — 600 050.

SCALE
1:1



DUMMY COUPLING

(WITH CHAIN)

PART No. M800130 GA

— 100 mm